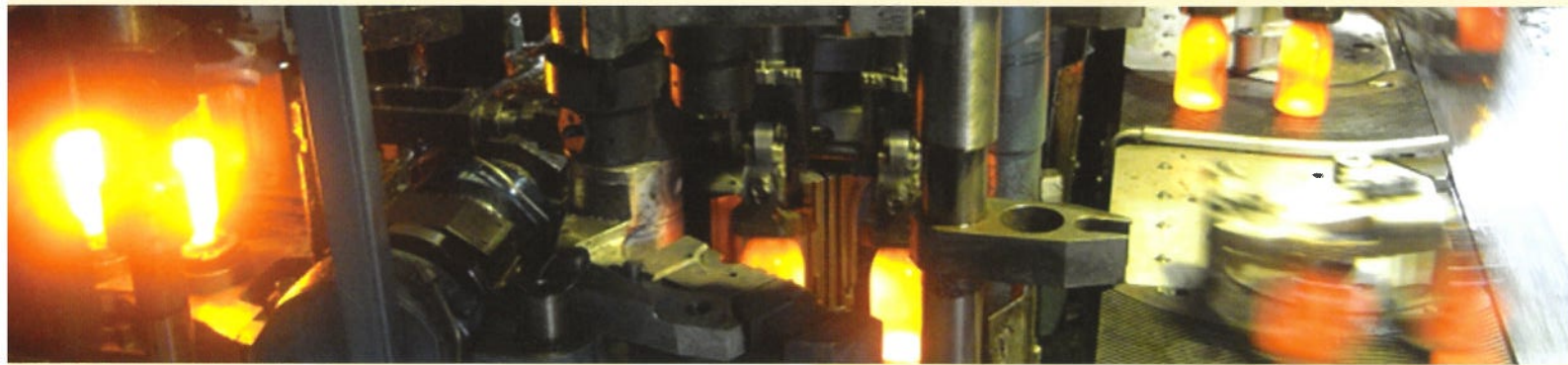


since 1950

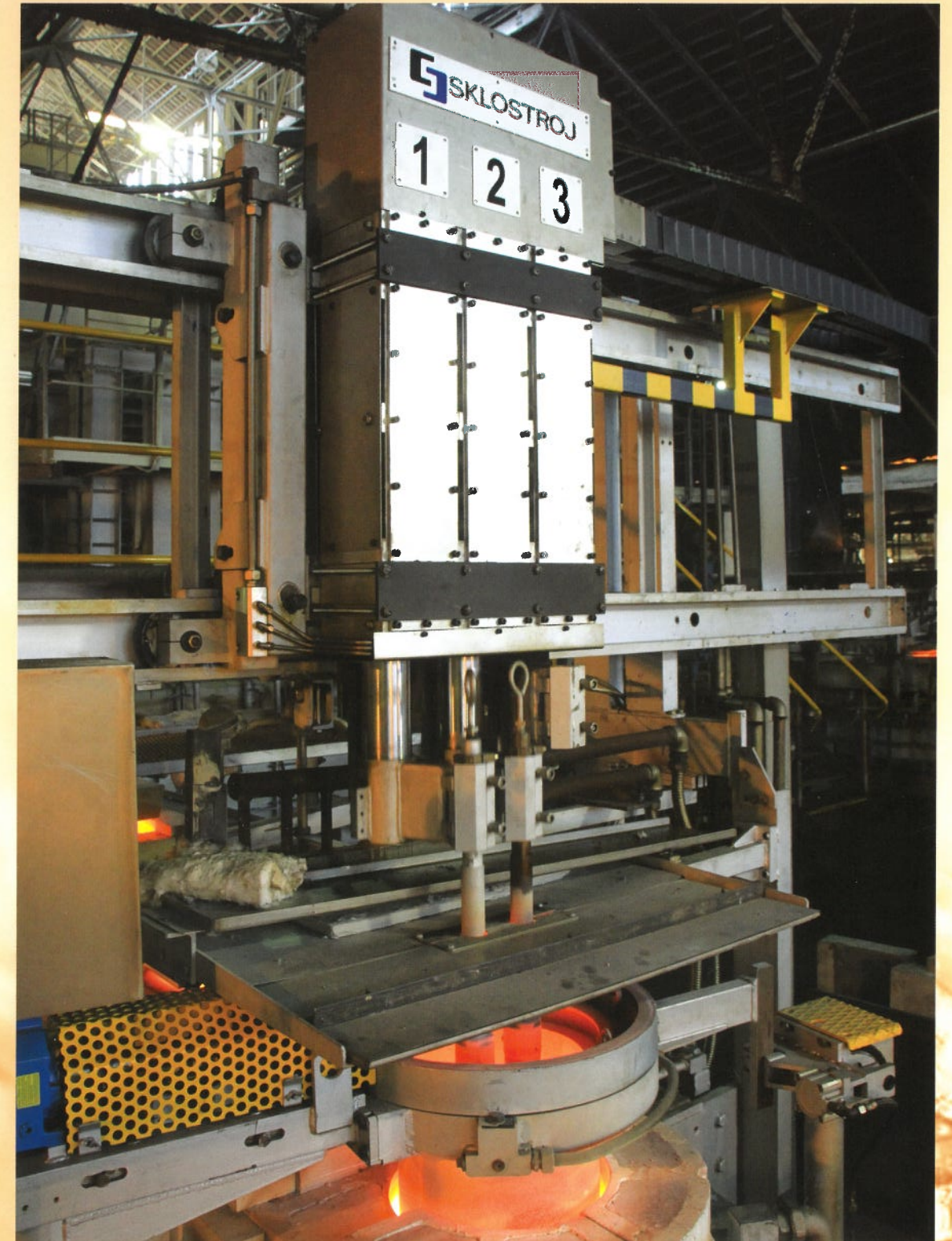
SKLOSTROJ

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Plants, lines, machines, equipment, moulds & technology for the container glass production



Loc: 50°35'4.448"N, 15°7'14.22"E



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511 01 Turnov
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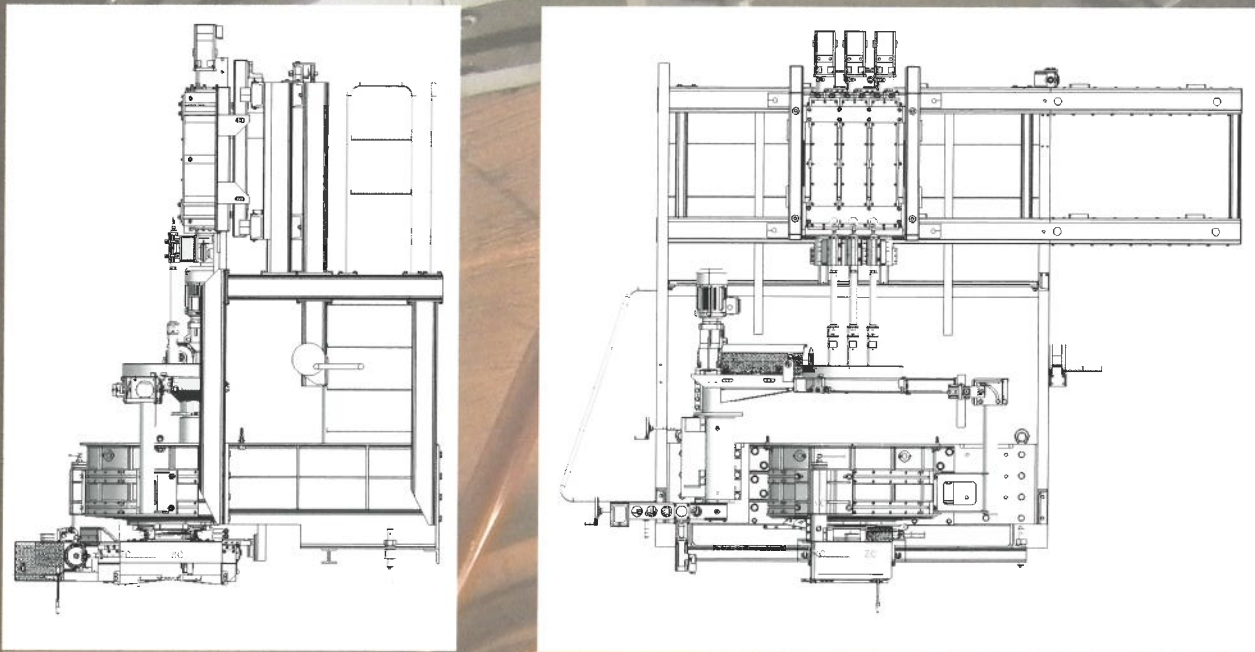
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GOB FEEDER TYPE DSP5-1

Main features and advantages of SERVO GOB FEEDERS DSP5-1

- ☒ Controlled from the Time & Drive system (or as Stand Alone)
- ☒ Ready to work with Gob Weight Control
- ☒ Each Servo Plunger is controlled and can be adjusted individually
- ☒ Multi Weight Gob Feeding ability
- ☒ Servo Micro lifting of rotating tube – adjustable step is 0,01 mm
- ☒ Ready for SG, DG, TG and QG

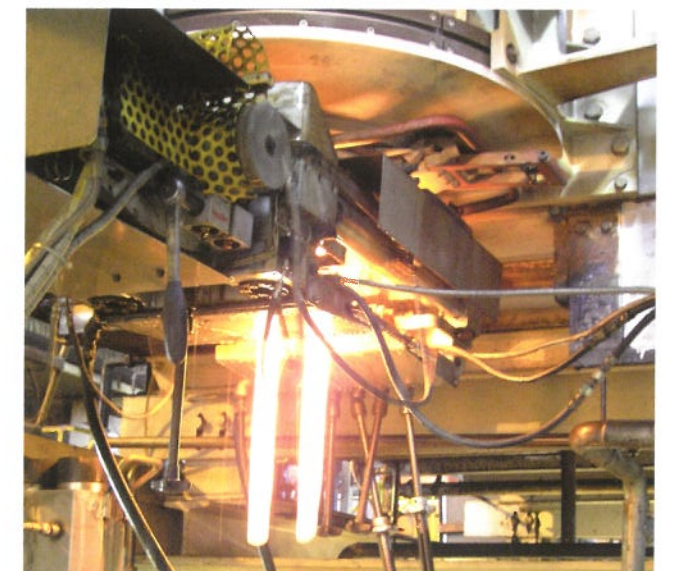


Compact Parallel Servo Shear Mechanism

Opening of blades: 2 x 100 mm
Maximum speed: 250 cuts / min

Adjustment possibilities:

- ☒ Adjustment of the over-lap of blades
- ☒ Adjustment of the tension of blades
- ☒ Adjustment of gob guides in cut direction as well as to side direction
- ☒ Adjustment of cutting level below Orifice Ring 0 - 45 mm



| spout dimensions | 81 | | 115 and 503 | | 515 | | 585 |
|------------------|--------------|-------------|-------------------|--------------|--------------|--------------|--------------|
| width | 18" (457 mm) | | 22" (559 mm) | | 24" (610 mm) | | 28" (711 mm) |
| depth | 10" (254 mm) | | 11 5/16" (287 mm) | | 13" (330 mm) | | 12" (305 mm) |
| throat dia. | 7" (178 mm) | 8" (203 mm) | 7" (178 mm) | 10" (254 mm) | 10" (254 mm) | 12" (305 mm) | 13" (330 mm) |
| gobbing options | | | | | | | |
| SG | x | | x | x | x | | |
| DG 3" | x | | x | | | | |
| DG 4 3/8" | x | | x | x | x | x | x |
| TG 3" | | x | | x | x | | |
| TG 4 3/8" | | | | | | x | x |
| QG 3" | | | | | | x | x |

The Shears are equipped with a pneumatic cylinder which is used in case of a power failure or emergency shutdown.